EASTMAN

Product Data Sheet

Tenite™ Propionate 360E4861312 Clear, Trsp

Application/Uses

- Cosmetics/personal care packaging
- Frames
- Medical
- Ophthalmics
- Pen/stationary supplies
- Toothbrushes

Key Attributes

- Ability to be solvent polished, cut, cemented, drilled, and decorated
- Colorable—color concentrates available
- Excellent clarity
- Good chemical resistance
- High surface gloss
- Outstanding processability—easy to mold, extrude, or fabricate
- Superior primary and secondary fabrication
- Tough and durable
- Warm feel

Product Description

Tenite™ cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties of Tenite™ cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Tenite™ cellulosic plastics are available in natural, clear, selected ambers or smoke transparents and black translucent. Color concentrates are available in let-down ratios from 10:1 to 40:1. Tenite™ Cellulosic Acetate Propionate 360-12 has a plasticizer level of 12%. It is resistant to high temperatures.

Typical Properties

Property[a]	Test[b] Method	Typical Value, Units[c]
Plasticizer		12%
Specific Gravity	D 792	1.20
Mechanical Properties		
Tensile Stress @ Yield	D 638	31.7 MPa (4600 psi)
Tensile Stress @ Break	D 638	33.1 MPa (4800 psi)
Elongation @ Break	D 638	45%
Flexural Modulus	D 790	1448 MPa (2.10 x 10^5 psi)
Flexural Yield Strength	D 790	41.4 MPa (6000 psi)
Rockwell Hardness, R Scale	D 785	78
Izod Impact Strength, Notched		

@ 23°C (73°F)	D 256	416 J/m (7.8 ft·lbf/in.)
@ -40°C (-40°F)	D 256	107 J/m (2.0 ft·lbf/in.)
Thermal Properties		
Deflection Temperature [d]		
@ 1.82 MPa (264 psi)	D 648	75°C (167°F)
@ 0.455 MPa (66 psi)	D 648	83°C (181°F)
Vicat Softening Temperature [d]	D 1525	96°C (205°F)
Permanence Properties		
Water Absorption, 24 h immersion	D 570	1.5%
Soluble Matter Loss	D 570	0.1%
Weight Loss on Heating [72 hours @ 80°C (176°F)]	D 1562	0.4%
Miscellaneous Propionate Properties		
Refractive Index, n_D	D 542	1.46-1.49
Light Transmission [e]	E 308	>90%
Haze [e]	D 1003	<8.5%
Specific Heat @ 23°C (73°F)	DSC	1.26-1.67 kJ/kg·K (0.301-0.399 Btu/lb·°F)
Thermal Conductivity	C 177	0.17-0.33 W/m·K (1.2-2.3 Btu·in./h·ft^2·°F)
Coefficient of Linear Thermal Expansion	D 696	11-17 x 10^{-5} /°C (mm/mm·°C) (6-9 x 10^{-5} /°F (in./in.·°F))
Mold Shrinkage	D 955	0.2-0.6%
Dielectric Strength	D 149	11.8-18.7 kV/mm (300-475 V/mil)
Dielectric Constant 1 MHz	D 150	3.3-3.8
Dissipation Factor 1 MHz	D 150	0.01-0.15
Volume Resistivity	D 257	10^{13}-10^{15} ohm·cm

[a] *Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.*

[b] *Unless noted otherwise, the test method is ASTM.*

[c] *Units are in SI or US customary units.*

[d] *Conditioned 4 hours @ 70°C (158°F)*

[e] *1.52-mm (0.06 in.) thickness*

Characteristics

Formula 360 - base; Complies with FDA food contact regulations when supplied in FDA color numbers.

Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability of fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

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